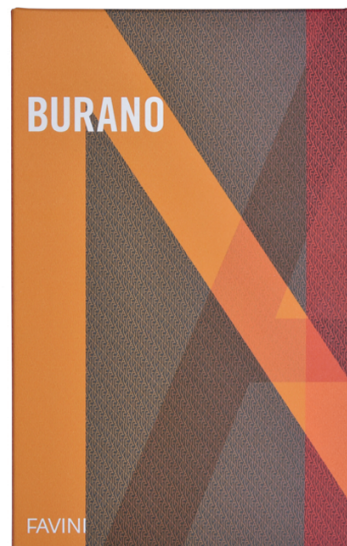


BURANO

PRODUCT DESCRIPTION

BURANO is a range of smooth, coloured papers from Favini, available in a selection of grammages. The range offers 35 striking colours, from bright to dark shades, and pastels. The Black, in particular, is the richest available: please refer to dedicated data sheet.



TECHNICAL DATA

THE FOLLOWING DATA REFER TO PASTEL AND BRIGHT COLOURS

	METHOD		+/-	90 g/m ²	120 g/m ²	140 g/m ²	200 g/m ²	250 g/m ²
BASIC WEIGHT	ISO 536	g/m ²	5%	90	120	140	200	250
CALIPER	ISO 534	µm	5%	114	153	170	234	288
BULK	ISO 534	cm ³ /g	-	1,27	1,27	1,21	1,17	1,15
ROUGHNESS (BENDTSEN)	ISO 8791	ml/min	50	200	200	200	200	200
L&T STIFFNESS	ISO 2493	mN MD/CD	>	50/30 (15°/15mm)	130/70 (15°/15mm)	180/100 (15°/15mm)	60/35 (15°/50mm)	100/55 (15°/50mm)
MOISTURE CONTENT	ISO 287	%	1,0	5,5	5,5	5,5	7,0	7,0

THE FOLLOWING DATA REFER TO DARK COLOURS

	METHOD		+/-	90 g/m ²	200 g/m ²	250 g/m ²	320 g/m ²
BASIC WEIGHT	ISO 536	g/m ²	5%	90	200	250	320
CALIPER	ISO 534	µm	5%	117	246	310	400
BULK	ISO 534	cm ³ /g	-	1,30	1,23	1,24	1,25
ROUGHNESS (BENDTSEN)	ISO 8791	ml/min	50	240	240	240	240
L&T STIFFNESS	ISO 2493	mN MD/CD	>	60/35 (15°/15mm)	65/30 (15°/50mm)	130/60 (15°/50mm)	260/120 (15°/50mm)
MOISTURE CONTENT	ISO 287	%	1,0	6,5	7,0	7,0	7,0

Special makings are available upon request.



PRINTING AND FINISHING RECCOMENDATIONS

- INKS** ■ To ensure good drying, Burano papers should be printed with good quality semi-fresh inks.
- BLANKETS** ■ For a good graphic impression, use multipurpose compressible blankets.
- SCREENS** ■ For the offset printing process a screen value of 150-175 lpi is recommended. For heavier graphic elements and higher densities, sufficient powder should be applied.
- DRYING TIME** ■ Make small sheet pallets and allow at least 24 hours drying time after printing.
- FINISHING** ■ Prescoring is recommended for board weights and when folding against the grain direction.
- PRINTABILITY AND RUNNABILITY** ■ Every method of printing, embossing, punching, die cutting, creasing, laminating and UV varnishing is possible.
- NOTE** ■ Due to its hygroscopic nature, paper can show curl issues if not conditioned properly. To avoid any issue, we recommend to store the paper closed in its original wrap inside the printing area for at least 24-48 hours. After this conditioning time, the wrapping can be open and the paper can be utilized.

> Please contact our technical department for further suggestions.

MILL ACCREDITATION | Rossano Veneto VI - Italy

CORPORATE QUALITY MANAGEMENT STANDARD | UNI EN ISO 9001

ENVIRONMENTAL MANAGEMENT STANDARD | UNI EN ISO 14001

OCCUPATIONAL HEALTH AND SAFETY MANAGEMENT STANDARD | UNI EN ISO 45001

ECO-MANAGEMENT AND AUDIT SCHEME CE 1221/2009 | EMAS

We care about the environment: www.favini.com/en/sustainability-channel